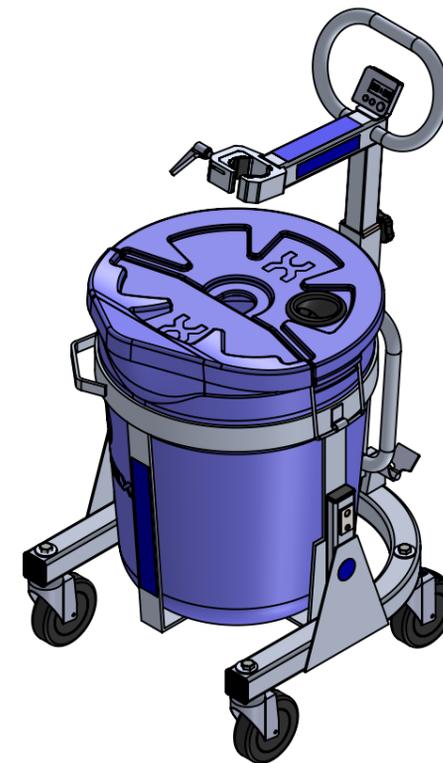
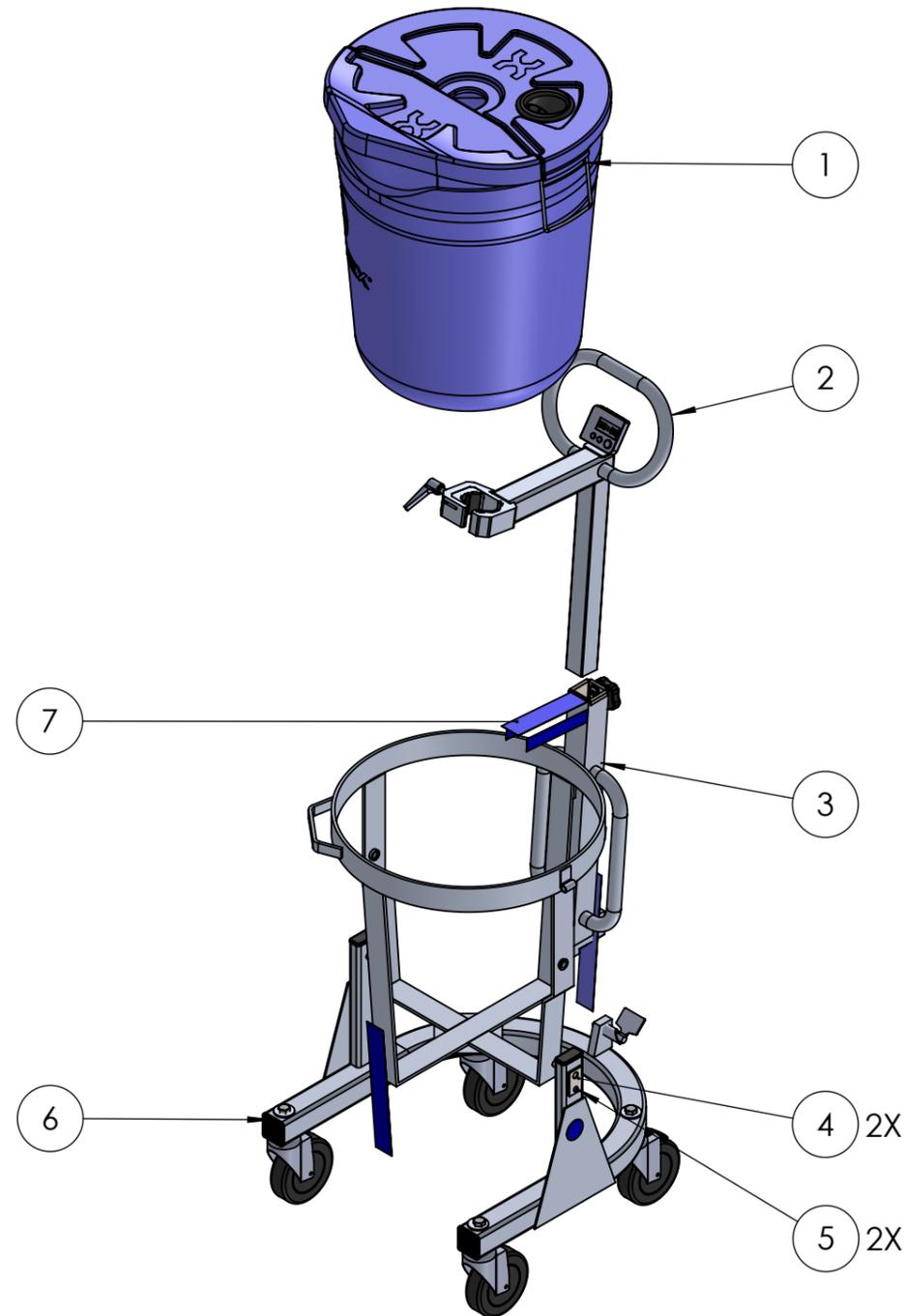


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARES
1	MS-04-00-V2	MS-100 BUCKET	1	Y
2	MS-03-00	SLIDE ARM ASSEMBLY	1	N
3	MS-02-00	BASKET AND STEM ASSEMBLY	1	N
4	MS-01-W2	PIVOT PIN WELDMENT	2	Y
5	MAKF-0125	BLIND RIVET DIA 4.8 SS R1.8-11 DIN-7337	2	N
6	MS-01-00	BASE FRAME ASSEMBLY	1	N
7	MS-06-00	MS-100 DECAL SET	1	Y



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100mm - 500mm: ± 0.5 mm
500mm +: ± 1.0 mm
Angular: ± 1 deg.

Third Angle
Projection
- AS 1100

DATE: 16/02/2026

SCALE: 1:12 A3

All Dimensions are in Millimetres
Break All Sharp Corners and
Remove Burrs & Swarf

25.00
Denotes Critical Dimension

PART NO. : MS-100

PROJECT: MS-100

MATERIAL: SEE PARTS

THICKNESS:

DESCRIPTION: MIXING STATION

FINISH: SEE PARTS

DIAMETER:

MASS:

DRAWN BY: N.M

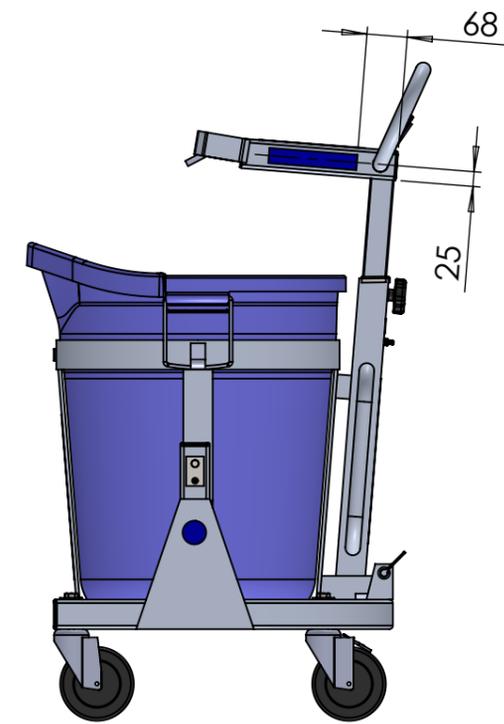
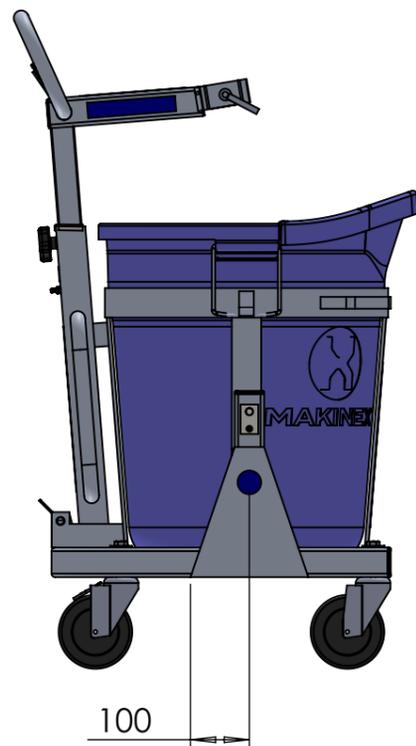
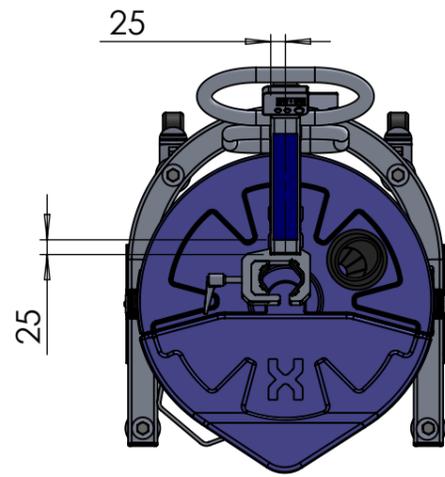
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REV:

008

SHEET 1 OF 2

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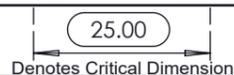
GENERAL TOLERANCES
 (Unless otherwise noted)
 0-100mm: ± 0.25 mm
 100mm - 500mm: ± 0.5 mm
 500mm +: ± 1.0 mm
 Angular: ± 1 deg.



DATE: 16/02/2026

SCALE: 1:12 A3

All Dimensions are in Millimetres
 Break All Sharp Corners and
 Remove Burrs & Swarf



PART NO. : MS-100

PROJECT: MS-100

MATERIAL: SEE PARTS

THICKNESS:

DESCRIPTION: MIXING STATION

FINISH: SEE PARTS

DIAMETER:

MASS:

DRAWN BY: N.M

APPROVED BY:

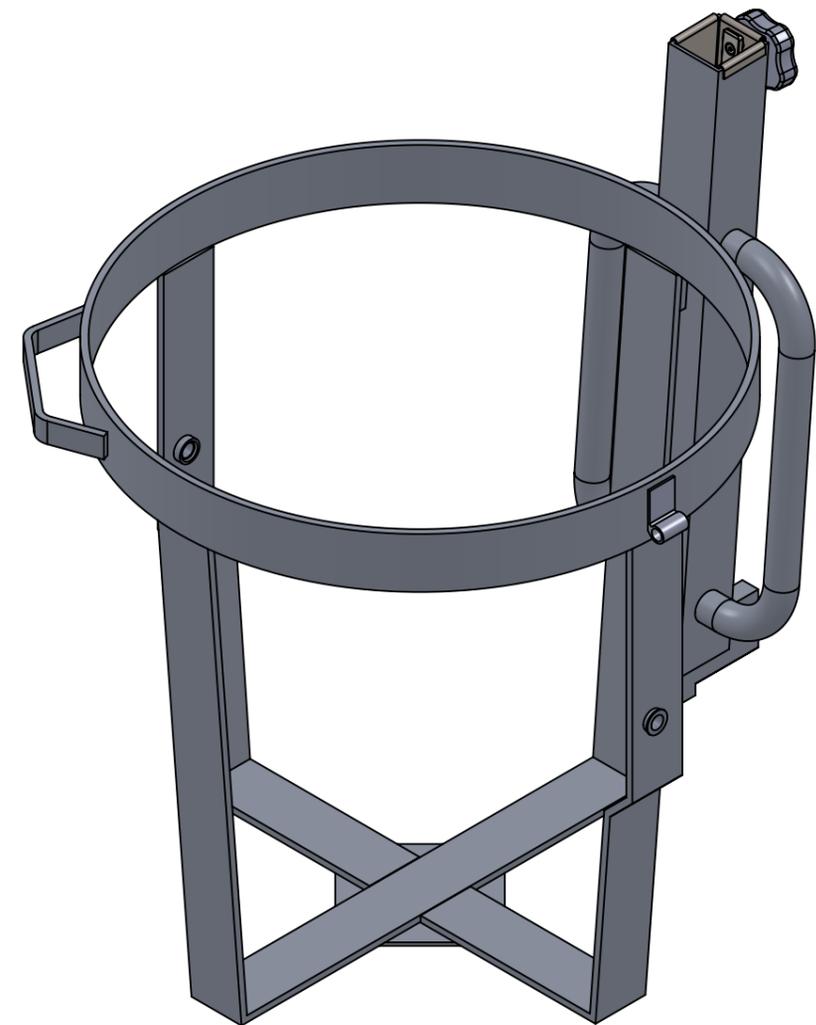
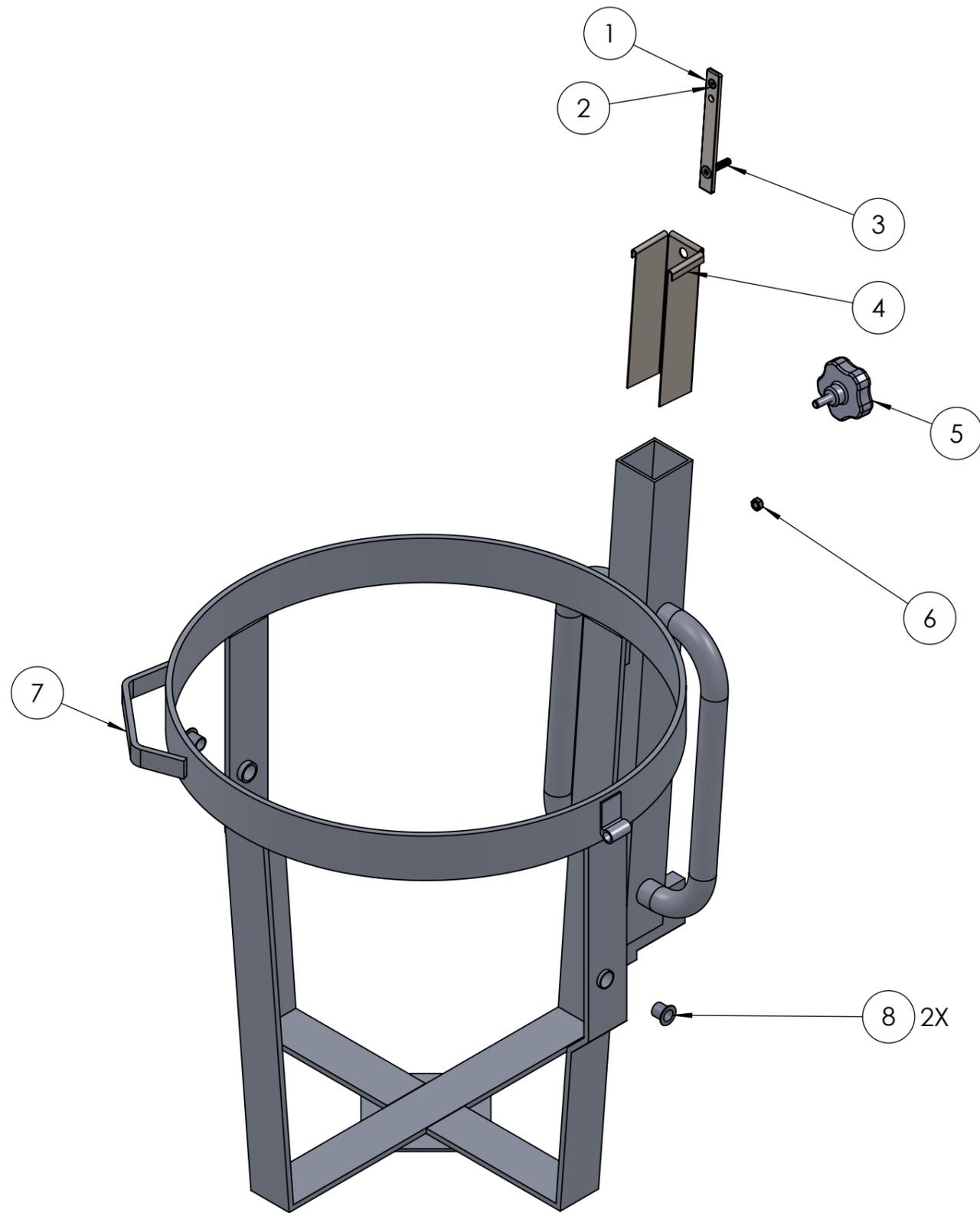
REV:

008

SHEET 2 OF 2

PRINTED: 16/02/2026

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARES
1	MS-02-05	SLIDE PLATE	1	Y
2	MS-02-19	M4 x 10 COUNTERSUNK SOCKET HEAD BOLT	1	N
3	MAKF-0156	M6 X 30 COUNTERSUNK SS SOCKET DIN-7991	1	N
4	MS-02-06	SLIDE COVER	1	Y
5	MS02-11	THUMB SCREW	1	Y
6	MAKF-0070	M6 NYLOC NUT SS DIN-985	1	N
7	MS-02-W1	BASKET WELDMENT	1	Y
8	MS-02-12	PIVOT BUSH	2	Y
9	MAKF-0080	M6 FLAT WASHER ZP DIN-433	1	N



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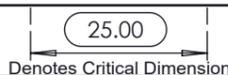
GENERAL TOLERANCES
 (Unless otherwise noted)
 0-100mm: ± 0.25 mm
 100mm - 500mm: ± 0.5 mm
 500mm+: ± 1.0 mm
 Angular: ± 1 deg.



DATE: 13/02/2026

SCALE: 1:5 A3

All Dimensions are in Millimetres
 Break All Sharp Corners and
 Remove Burrs & Swarf



PART NO.: MS-02-00

PROJECT: MS-100

MATERIAL: REFER TO PART

THICKNESS:

DESCRIPTION: BASKET AND STEM WELDMENT

FINISH: REFER TO PART

DIAMETER:

MASS:

APPROVED BY:

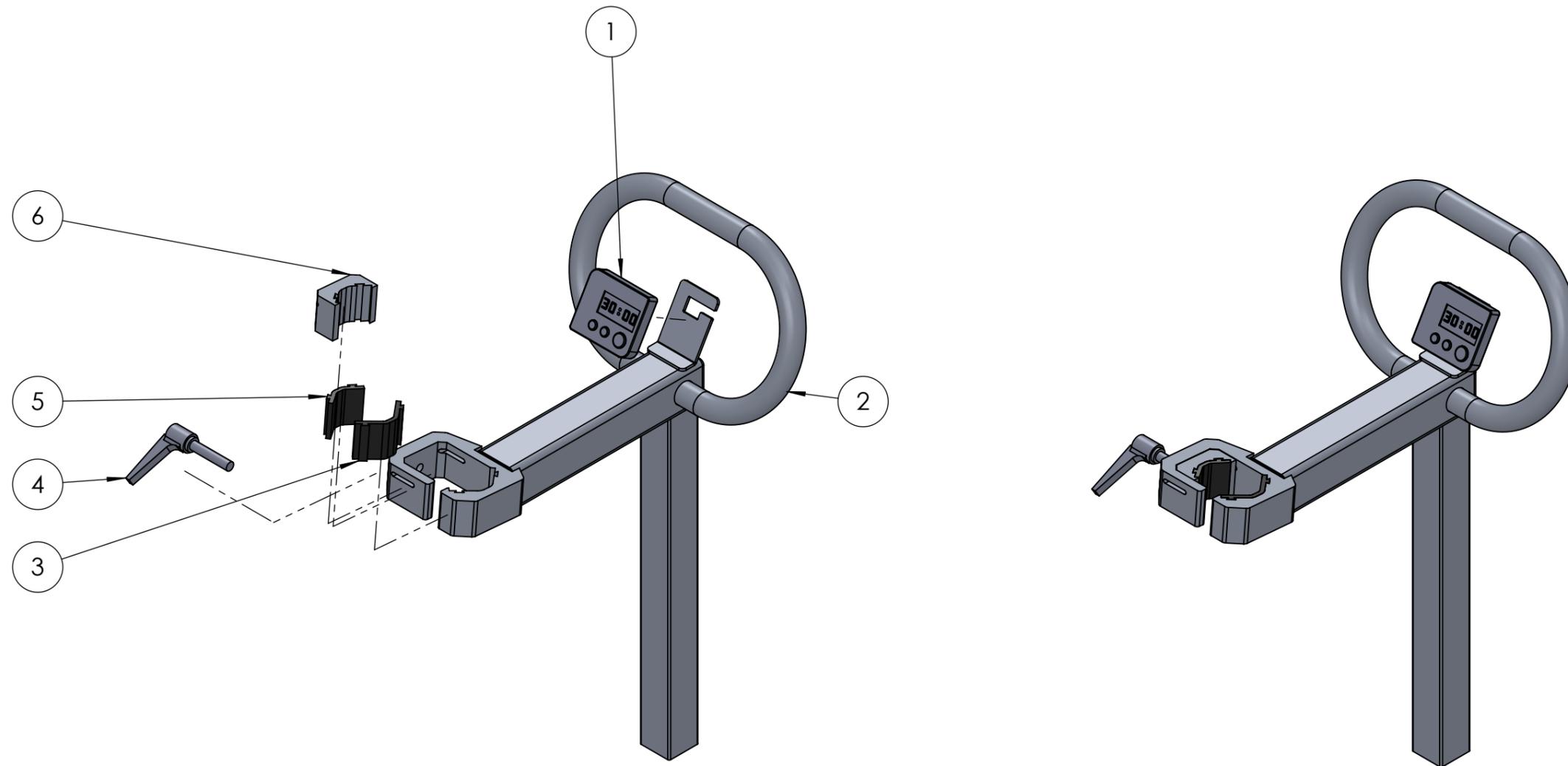
REV:

003

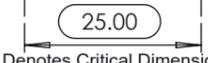
SHEET 1 OF 1

PRINTED: 13/02/2026

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARES
1	MS-03-12	TIMER	1	Y
2	MS-03-W	SLIDE ARM WELDMENT	1	Y
3	MS-03-10-V2	CLAMP RUBBER INSERT	1	Y
4	MS-03-11	HANDLE - M10x50	1	Y
5	MS-03-09-V2	SLIDE RUBBER INSERT	1	Y
6	MS-03-08	MIXER CLAMP SLIDER	1	Y

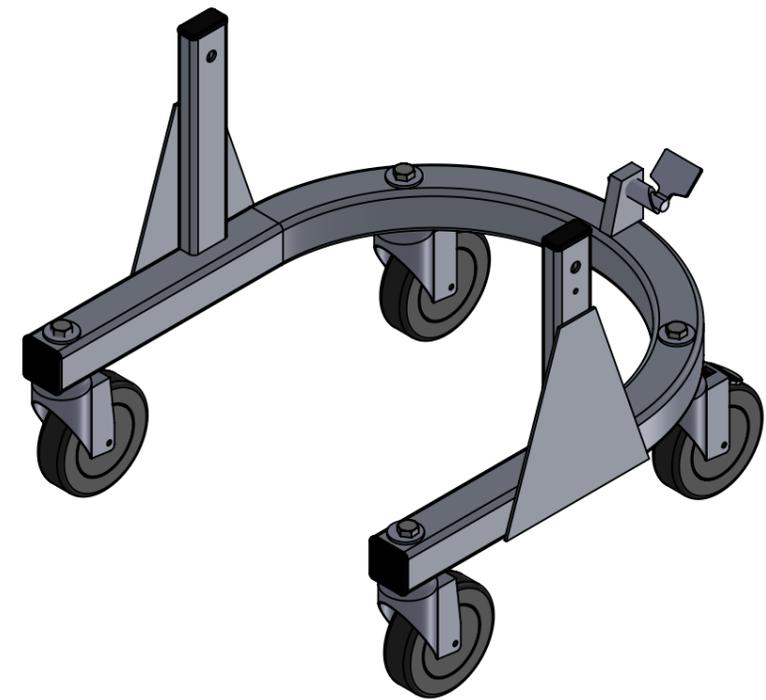
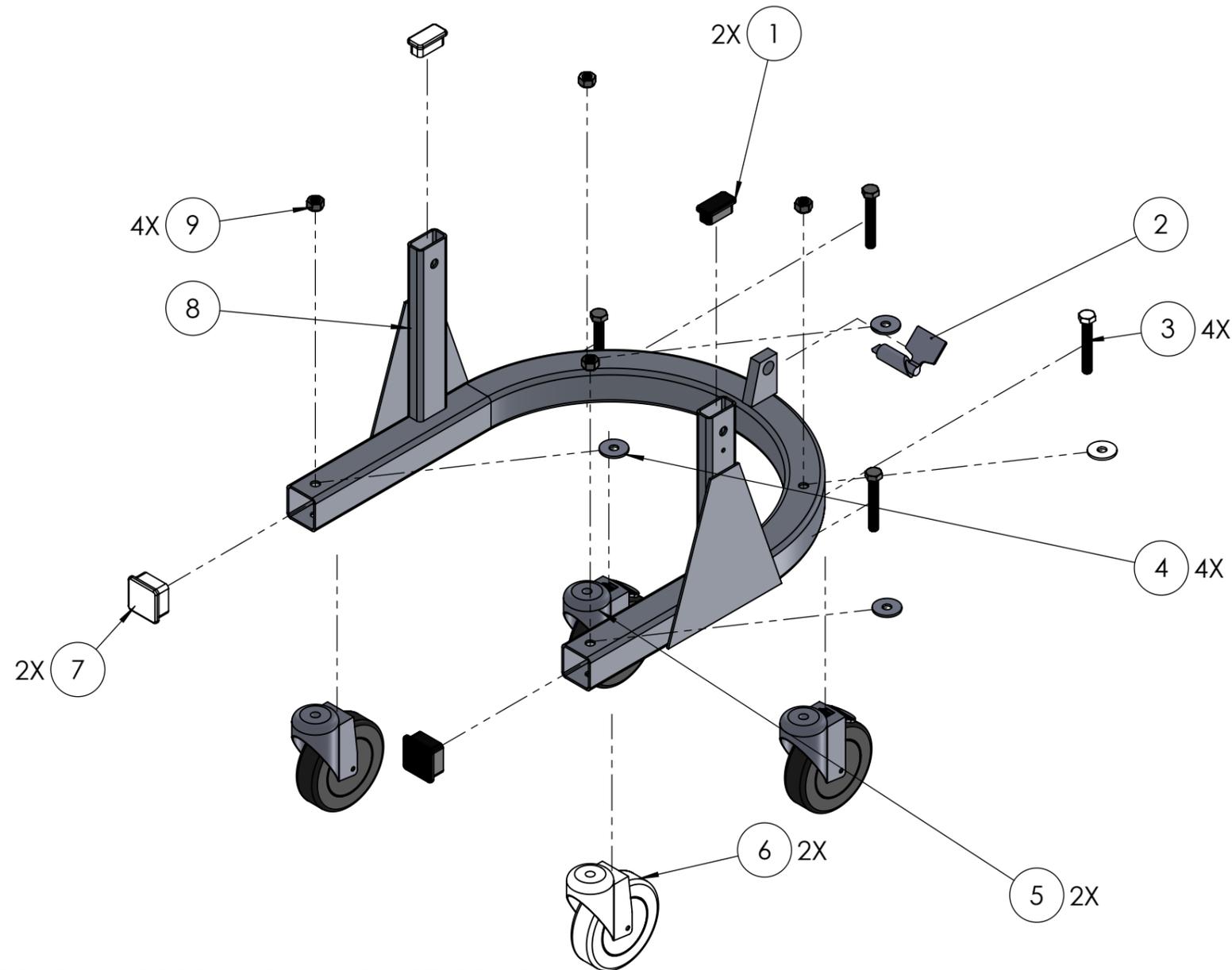


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		<p>SCALE: 1:5</p>	<p>A3</p>	<p>PROJECT: MS-100</p>			
<p>GENERAL TOLERANCES (Unless otherwise noted)</p> <p>0-100mm: ± 0.25 mm 100mm - 500mm: ± 0.5 mm 500mm +: ± 1.0 mm Angular: ± 1 deg.</p>		 <p>Third Angle Projection - AS 1100</p>	<p>All Dimensions are in Millimetres Break All Sharp Corners and Remove Burrs & Swarf</p>		<p>MATERIAL: SEE PARTS</p>	<p>FINISH: SEE PARTS</p>	<p>MASS:</p>
 <p>Denotes Critical Dimension</p>		<p>THICKNESS:</p>	<p>DIAMETER:</p>	<p>DRAWN BY: AL</p>	<p>APPROVED BY:</p>	<p>SHEET 1 OF 1</p>	

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARES
1	MS-05-02	END CAP - 50x25	2	Y
2	MS-01-11	PIN INDEXING PLUNGER	1	Y
3	MAKF-0187	M12 X 80 HEX HEAD SS DIN-933	4	N
4	MAKF-0188	M12 LARGE FLAT WASHER ZP AS-1237.1	4	N
5	MS-01-06	CASTOR 125mm WITH BRAKE	2	Y
6	MS-01-07	CASTOR 125mm	2	Y
7	MS-05-01	END CAP - 50x50	2	Y
8	MS-01-W1	BASE FRAME WELDMENT	1	Y
9	MAKF-0073	M12 NYLOC NUT SS DIN-985	4	N



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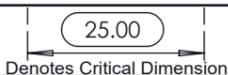
GENERAL TOLERANCES
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 0-100mm: ± 0.25 mm
 100mm - 500mm: ± 0.5 mm
 500mm+: ± 1.0 mm
 Angular: ± 1 deg.



DATE: 13/02/2026

SCALE: 1:7 A3

All Dimensions are in Millimetres
 Break All Sharp Corners and
 Remove Burrs & Swarf



PART NO.: MS-01-00

PROJECT: MS-100

MATERIAL: SEE PARTS

THICKNESS:

DESCRIPTION: BASE FRAME ASSEMBLY

FINISH: SEE PARTS

DIAMETER:

MASS:

APPROVED BY:

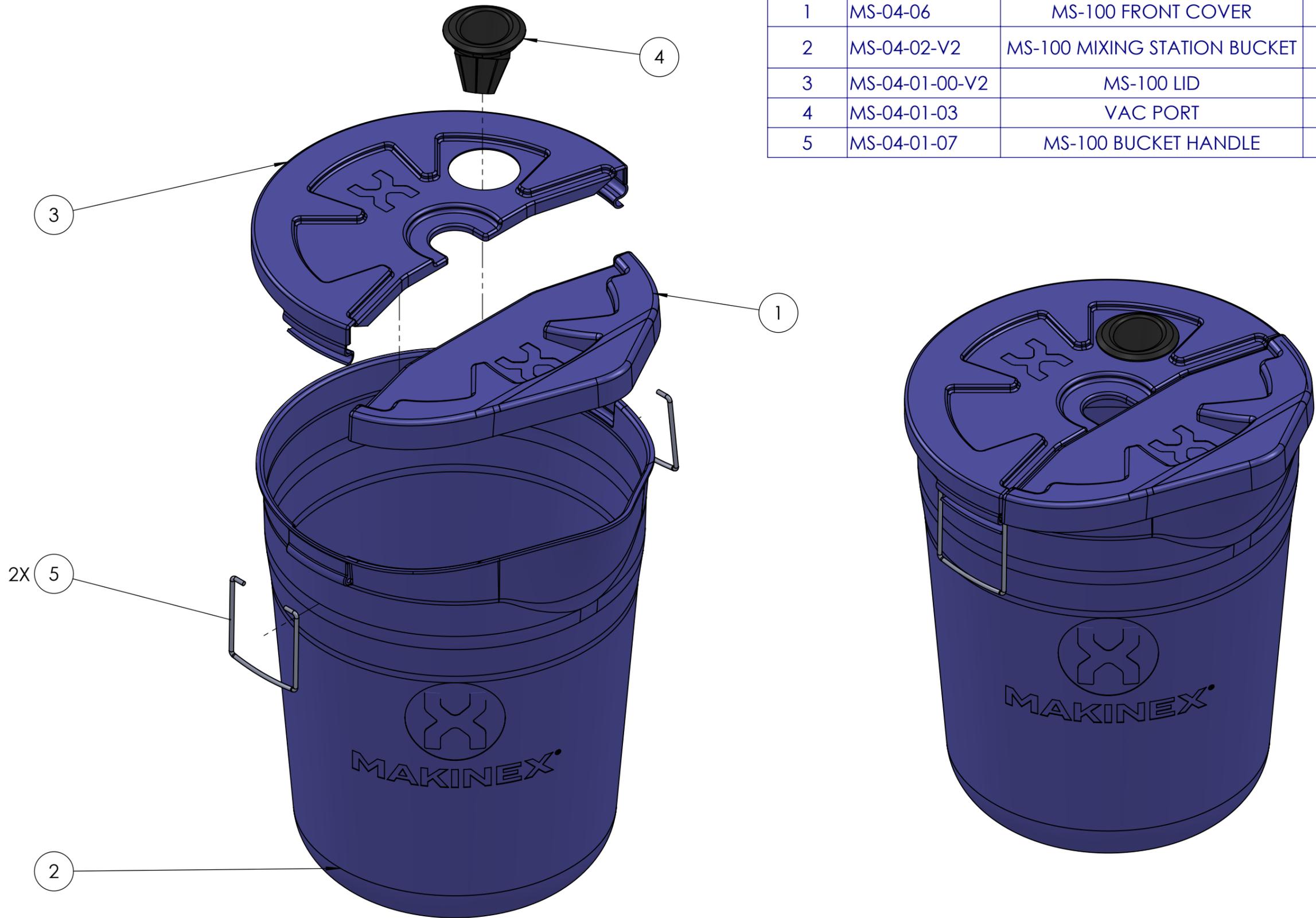
DRAWN BY: AL

REV:

004

SHEET 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARES
1	MS-04-06	MS-100 FRONT COVER	1	N
2	MS-04-02-V2	MS-100 MIXING STATION BUCKET	1	N
3	MS-04-01-00-V2	MS-100 LID	1	N
4	MS-04-01-03	VAC PORT	1	N
5	MS-04-01-07	MS-100 BUCKET HANDLE	2	N



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DATE: 13/02/2026

PART NO. : MS-04-00-V2

DESCRIPTION: MS-100 BUCKET

REV:

SCALE: 1:5 A3

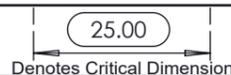
PROJECT: MS-100 UPGRADE

002

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 (Unless otherwise noted)
 0-100mm: ± 0.25 mm
 100mm - 500mm: ± 0.5 mm
 500mm +: ± 1.0 mm
 Angular: ± 1 deg.



All Dimensions are in Millimetres
 Break All Sharp Corners and
 Remove Burrs & Swarf



MATERIAL: REFER TO PART

FINISH: REFER TO PART

MASS:

THICKNESS:

DIAMETER:

DRAWN BY: AR

APPROVED BY:

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