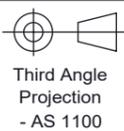


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 0-100mm: ± 0.25 mm  
 100mm - 500mm: ± 0.5 mm  
 500mm +: ± 1.0 mm  
 Angular: ± 1 deg.



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DATE: 08-Oct-18		PROJECT:				DRN: RT	
SCALE: D.N.S	A3	ITEM NO.	ITEM DESCRIPTION	MATERIAL	FINISH	MASS	REV
All Dimensions are in Millimetres Break All Sharp Corners and Remove Burrs & Swarf		MS-100	MIXING STATION	SEE PARTS	SEE PARTS	19 KG	10
NOTES:						SHEET 1 OF 3	

25  
 Depotes Critical Dimension

ITEM NO.	PART NO.	PART NAME	QTY
1	MS-01-W1	BASE FRAME	1
2	MS-04-02	MIXING STATION BUCKET	1
3	MS-01-07	CASTOR 125mm	2
4	MS-01-06	CASTOR 125mm WITH BRAKE	2
5	MS-01-11	PIN INDEXING PLUNGER	1
6	MS-05-02	END CAP - 50x25	2
7	MS-05-01	END CAP - 50x50	2
8	MAK-UP-546	M12 x 80 HEX BOLT	4
9	MAK-UP-547	M12 MUDGUARD WASHER	4
10	MAK-UP-548	M12 NYLOC NUT	4
11	MS-02-W1	BASKET WELDMENT	1
12	MS-02-06	SLIDE COVER	1
13	MS-02-W2	SLIDE PLATE	1
14	MS-02-12	PIVOT BUSH	2
15	MS-02-11	THUMB SCREW	1
16	MAK-UP-549	M4 x 10 COUNTERSUNK SOCKET HEAD BOLT	1
17	MAK-UP-568	M6X30 PH BOLT	2
18	MAK-UP-503	M6 NYLOC NUT	2
19	MAK-UP-551	M6 FLAT WASHER (SMALL)	1
20	MS-03-W	SLIDE ARM WELDMENT	1
21	MS-03-12	TIMER	1
22	MS-03-08	MIXER CLAMP SLIDER W/ PINS	1
23	MS-03-11	HANDLE - M10x50	1
24	MS-03-09	SLIDER RUBBER INSERT	1
25	MS-03-10	CLAMP RUBBER INSERT	1
26	MS-01-W2	PIVOT PIN WELDMENT	2
27	MS-04-01-00	LID ASSEMBLY	1
28	MS-04-01-03	VAC PORT	1
29	MS-04-01-04	CENTRE GROMMET	1
30	MS-04-01-05	ELASTIC STRAP	1
31	MAK-UP-581	M6X12 FLAT HEAD ALLEN KEY BOLT	1
32	MAK-UP-503	M6 NYLOC NUT	1

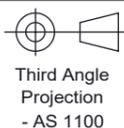


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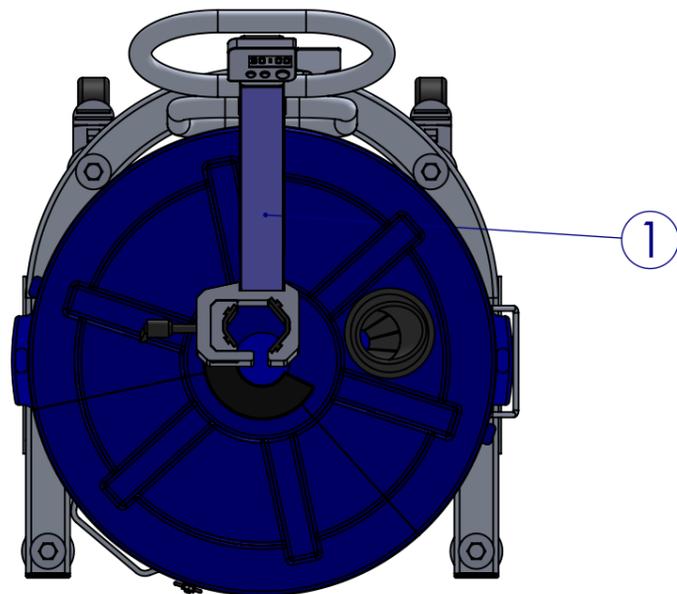
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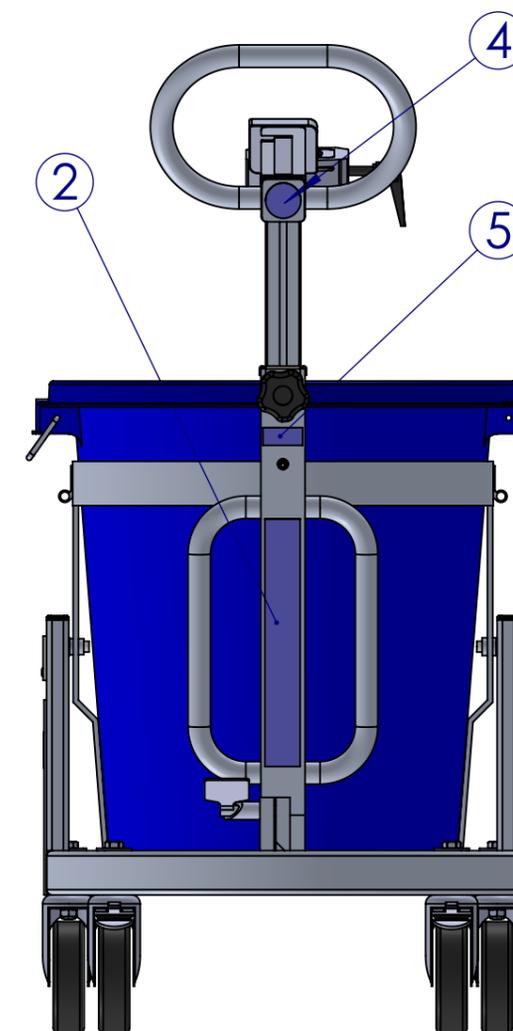
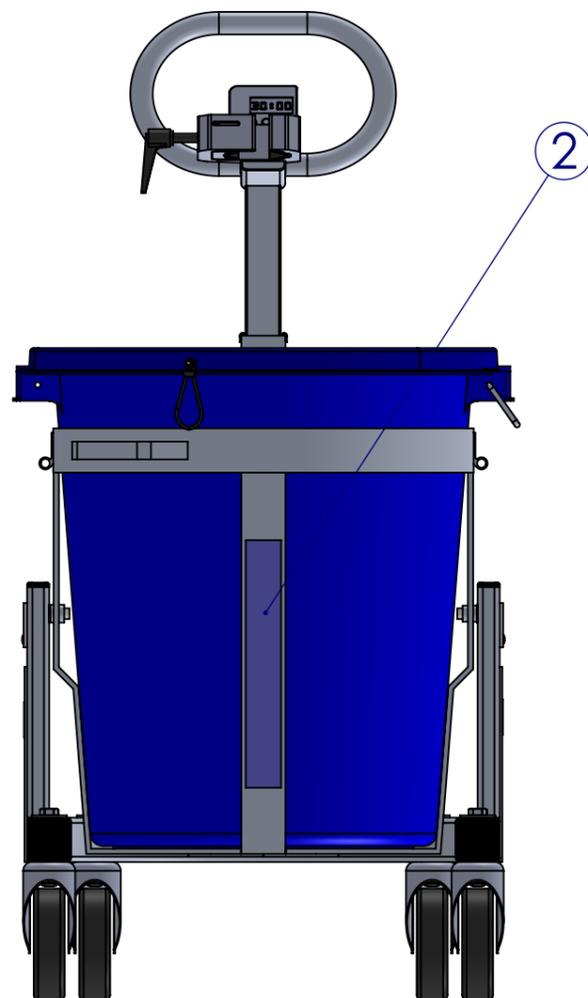
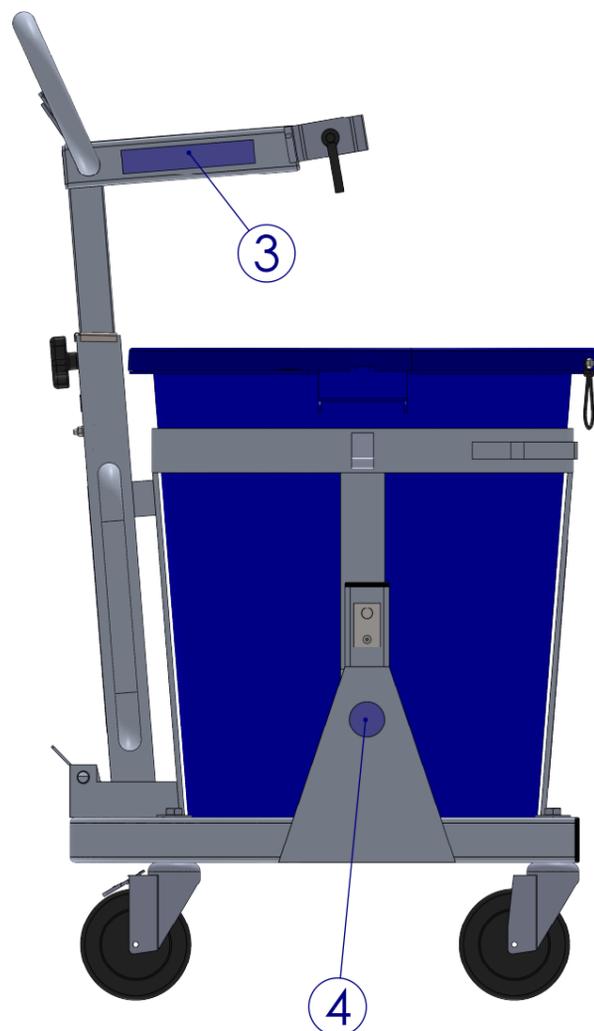
DATE: 08-Oct-18		PROJECT:				DRN: RT	
SCALE: D.N.S	A3	ITEM NO.	ITEM DESCRIPTION	MATERIAL	FINISH	MASS	REV
All Dimensions are in Millimetres Break All Sharp Corners and Remove Burrs & Swarf		MS-100	MIXING STATION	SEE PARTS	SEE PARTS	19 KG	10
NOTES:						SHEET 2 OF 3	

25  
 Depotes Critical Dimension

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ITEM NO.	PART NO.	PART NAME	QTY
-	MS-06-00	DECAL SET	1
1	MS-06-01	STICKER-INSTRUCTION	1
2	MAK-UP-12	STICKER-MAKINEX LARGE	2
3	MAK-UP-13	STICKER-MAKINEX SMALL	2
4	MAK-UP-14	STICKER-MAKINEX X- ROUND	3
5	MAK-UP-15	STICKER-MAKINEX SERIAL NUMBER	1



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Third Angle  
 Projection  
 - AS 1100

08-Oct-18

PROJECT:

DRN: RT

SCALE: A3

ITEM NO.

ITEM DESCRIPTION

MATERIAL

FINISH

MASS

REV

MS-100

MIXING STATION

SEE PARTS

SEE PARTS

19 KG

10

NOTES:

25  
 Denotes Critical Dimension

SHEET 3 OF 3

PRINTED: 08-Oct-18