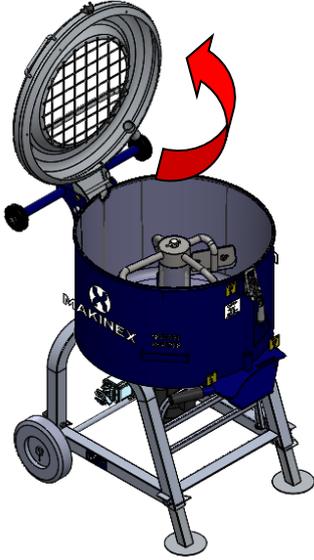
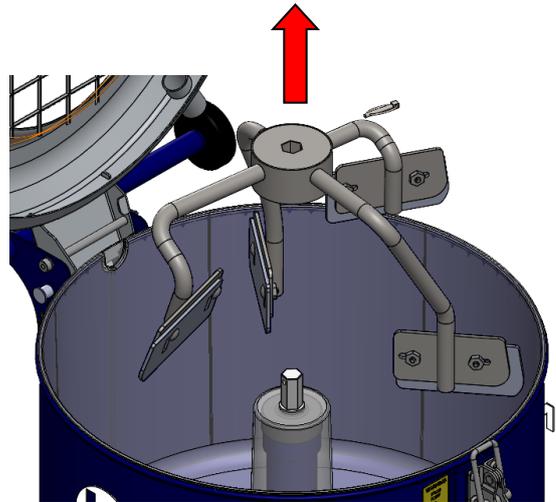


# **MAKINEX**<sup>®</sup> Forced Action Mixer

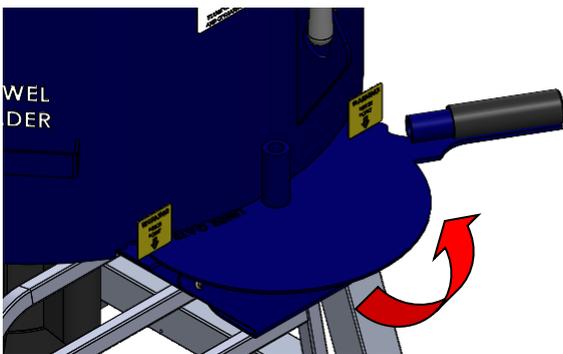
## LINER REPLACEMENT INSTRUCTIONS



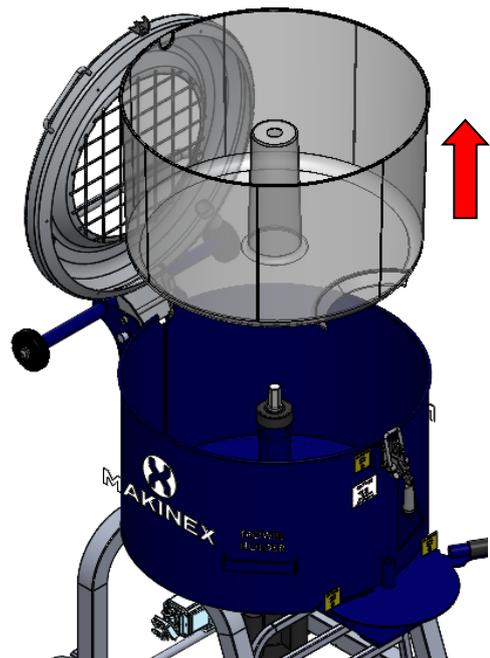
**STEP 1: LIFT LID AND SECURE IN UPRIGHT POSITION**



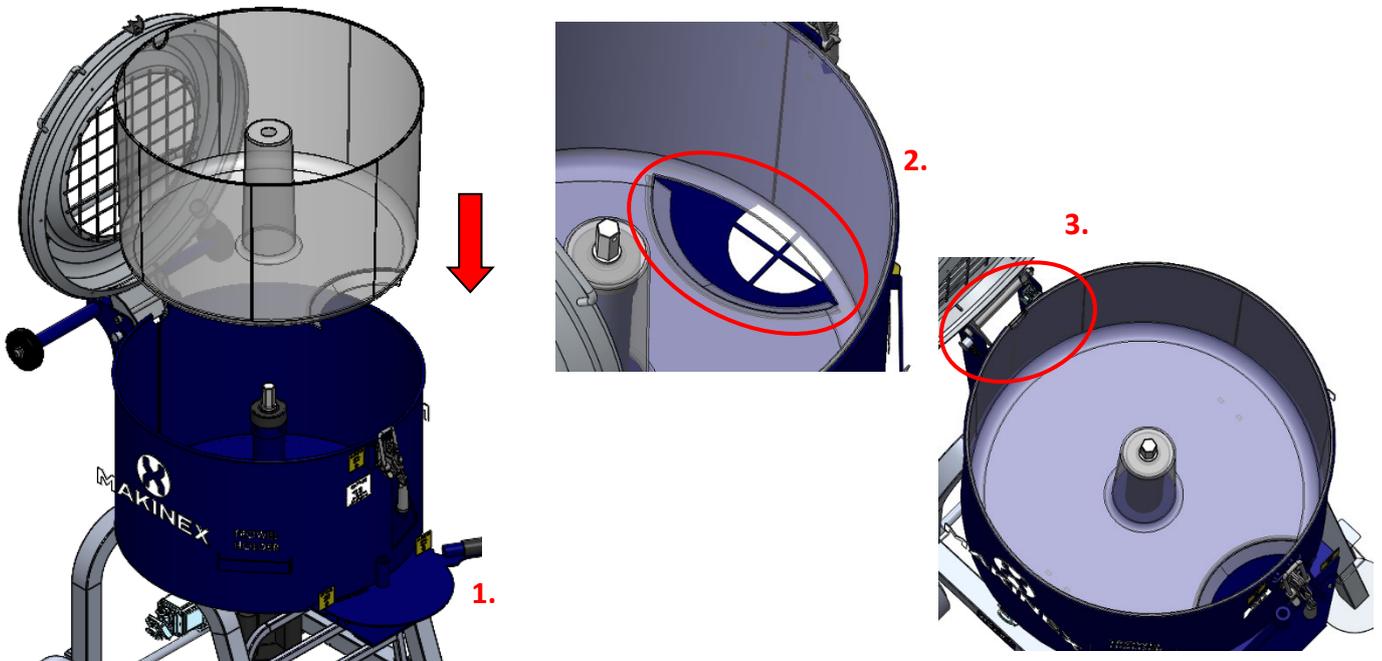
**STEP 2: REMOVE LINCH PIN AND PADDLES**



**STEP 3: OPEN SPOUT GATE**



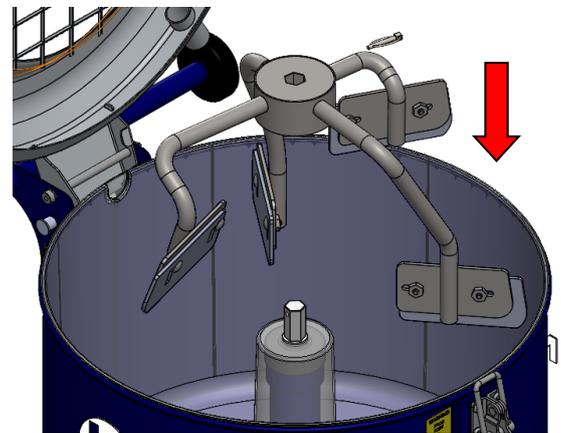
**STEP 4: REMOVE LINER**



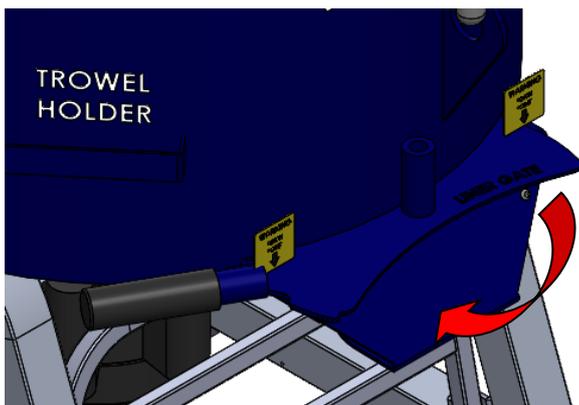
**STEP 5: PLACE NEW LINER INTO DRUM**

**NOTE:**

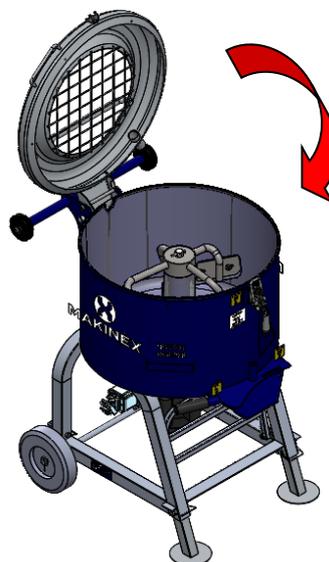
- 1. ENSURE SPOUT GATE IS OPENED!!!**
- 2. ENSURE LIP OF LINER ALIGN WITH SPOUT GATE!!!**
- 3. ENSURE REAR LOCATING TAB FITS IN DRUM OUTCUT!!!**



**STEP 6: REINSTALL PADDLE AND SECURE WITH LINCH PIN**



**STEP 7: CLOSE SPOUT GATE TO ENSURE SEALED FITMENT AT OPENING**



**STEP 8: ONCE FITMENT CHECKED, NO ABNORMALTIES, CLOSE LID AND PROCEED TO OPERATE**